

DRAWING NO 3-80-423-35615

12.5

EP.AS PER FIGURE - A
d1=205

540

ID 205

53(MIN.)

+0.0
-3.2

+3.2
-0.0

64 (THK)

ID 370

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=370

(TYP)

R10 (TYP)

50° (TYP)

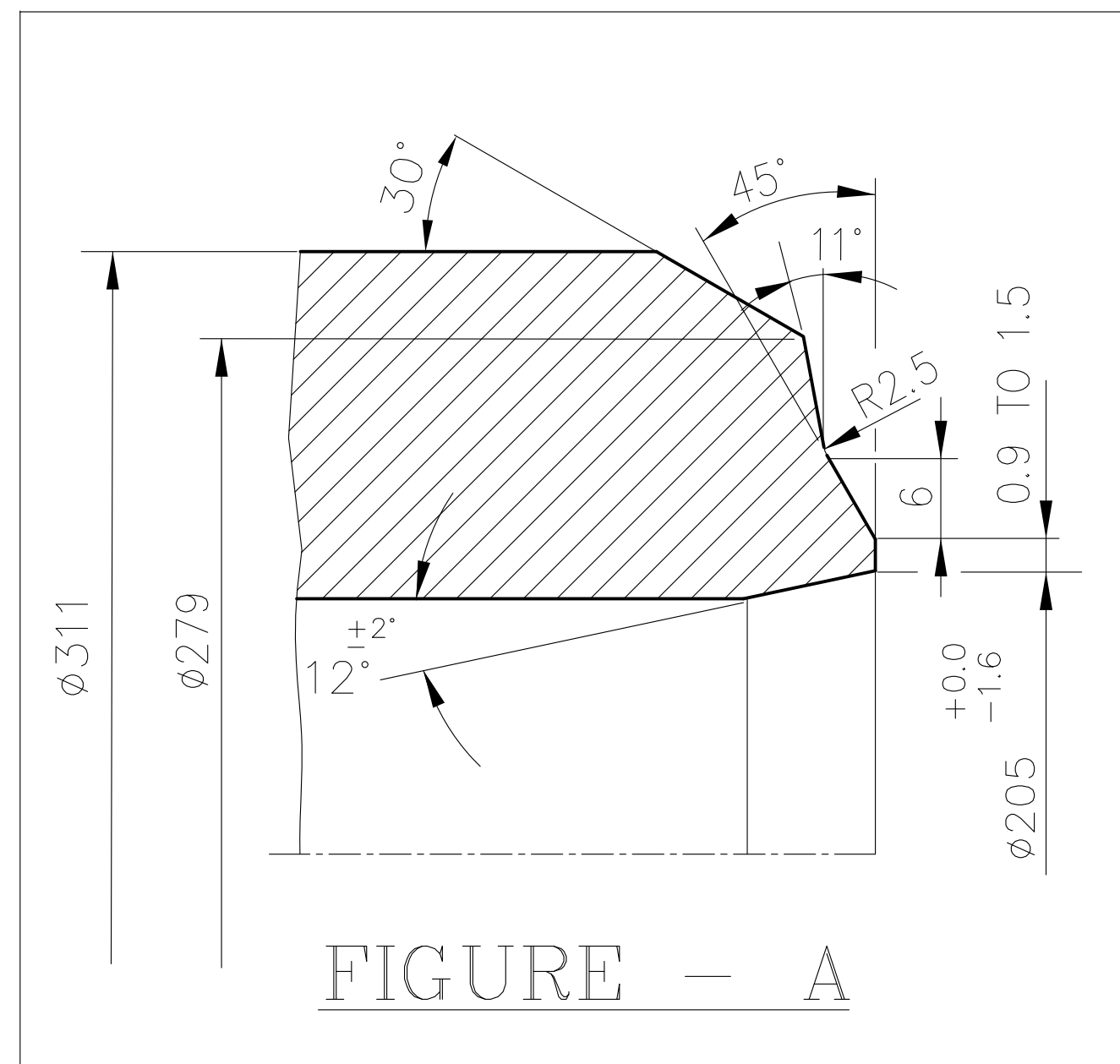
90(MIN.)

580

580

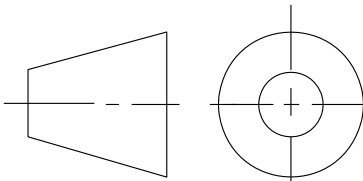
1160

85 (TYP)



REV 02	DATE	ALTD :	REV 01	DATE	ALTD : S ARUNSHARMA
		APPD :		11.07.19	APPD : P.SURESH
				ITEM NO:01 DESCRIPTION REVISED	
				ALL REVISIONS MARKED AS 	

01. DESIGN PRESSURE : 390 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 230° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01									
01	BW UNEQUAL TEE ID370X64/ID205X37	3-80-423-35615	92 505 198 0000 SA234WPC	A	1359,200 1				
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME S ARUNSHARMA	SIGN	DATE 12.04.19	NO OF ITEMS		
			CHD	P SURESH		12.04.19			
			APPD	SARAVANAN C		12.04.19			
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:		ITEM No.		
CODE	C/M/F		N.T.S.						
TITLE				CARD CODE	DRAWING No.		REV		
BW UNEQUAL TEE (ID370X64/ID205X37-SA234WPC)				U 01	3-80-423-35615		01		